

Work Order ID 75559

Tuesday, October 25, 2011 11:43:07 AM

75559

Ship Nov 2nd

Page 1

Item ID: D412-742-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Float Skidtube Installation

Start Date: 10/25/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *11-10-25*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-742	D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

ml 11 11 01 (1)
for 11-10-27

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

ml 11 11 01 (1)
11/10/25

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

ml 11 11 01 (1)

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Tuesday, October 25, 2011 11:43:07 AM

Item ID: D412-742-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 10/25/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
		<i>Rev H</i>							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

*SP 11-11-1**n/11/01**WF 11-11-01*

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Work Order ID: 75559

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DS19336 JLM IPP RevC 07-12-03 ECN 1072 DD
 verified by:JLM
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DS19441 DD verified by:EC IPP RevF: add AN4C7A DD 10.01.13
 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C7A Bolt		Purchased	No			110	Each	331.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		331							
				109147		331							
D412-742-043 Replacement Float Skidtube		Manufactured	No			110	Each	0.0000	1	1			
D2571 Saddle, Fwd Out 205		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST433		7							
				72969		7							
D2572 Saddle, Fwd In 205		Manufactured	No			110	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST433		4							
				71107		2							
				72968		2							
D2573 Saddle, Aft Out 205		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST434		3							
				72936		3							

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

W/M
X1
D2574
Saddle, Aft In 205

Manufactured No

110 Each 3.0000

1 *5* 1

Location

Loc Qty

Loc Code

ST434

3

72937

3

W/M
X1
D2876
Saddle Spacer

Manufactured No

110 Each 31.0000

2 *2* 2

Location

Loc Qty

Loc Code

ST025

31

72136

31

W/M
X1
D2877
Saddle Spacer

Manufactured No

110 Each 95.0000

2 *5* 2

Location

Loc Qty

Loc Code

ST025

95

72135

29

73309

66

W/M
X1
D3403-1
Bushing

Manufactured No

110 Each 36.0000

16 *5* 16

Location

Loc Qty

Loc Code

ST052

36

70696

29

71350

1

71842

6

W/M
X1
D2747
Set Screw

Manufactured No

110 Each 142.0000

4 *11/12/31* 4

Location

Loc Qty

Loc Code

ST021

142

71163

42

73495

100

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

D3533-1
Set Screw
Manufactured No

110 Each 92.0000

2

Location

Loc Qty

Loc Code

ST065

92

73310

92

AN4C6A
Bolt
Purchased No

110 Each 442.0000

16

16

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

438

116704

15

118451

123

118983

100

119328

200

AN4C52A
BOLT
Purchased No

110 Each 93.0000

8

8

Location

Loc Qty

Loc Code

ST361

93

117163

36

117688

7

118451

50

AN6C12A
BOLT
Purchased No

110 Each 48.0000

8

8

Location

Loc Qty

Loc Code

ST341

48

118422

48

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

M/W
x) D3672-3
Phenolic Washer

Manufactured No

110 Each 867.0000

32 *32* 32

Location

Loc Qty

Loc Code

ST074

867

64176

180

72230

187

73487

500

32

M/W
x) AN960C416L
WASHER

Purchased No

110 Each 0.0000

32 *32* 32

M/W
x) D3672-9
Phenolic Washer

Manufactured No

110 Each 264.0000

8 *8* 8

Location

Loc Qty

Loc Code

ST074

264

35523

264

110 Each 120.0000

8 8

M/W
x) NAS1149C0632R
WASHER

Purchased No

Location

Loc Qty

Loc Code

ST297

120

118006

120

110 Each 163.0000

16 *16* 16

M/W
x) D3672-11
Phenolic Washer

Manufactured No

Location

Loc Qty

Loc Code

ST074

163

58046

163

110 Each 1,319.0000

29 *29* 29

M/W
x) MS21043-4
Nut

Purchased No

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1279

117793

279

118686

500

119309

500

29

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Parent Item: D412-742-013

Start Date: 10/25/2011

Required Date: 10/28/2011

Parent Item Name: Float Skidtube Installation

Start Qty: 1.00

Required Qty: 1.00

 D3403-3
Bushing

Manufactured No

110 Each 37.0000

8 8

Location

Loc Qty

Loc Code

ST

5


69509
ST052

5

32

71852

32

 D3405-041
Lug Assembly

Manufactured No

110 Each 16.0000

1 1

Location

Loc Qty

Loc Code

ST423

3

70980
ST474

3


13

62227

2

73338

11

 D3405-043
Lug Assembly

Manufactured No

110 Each 10.0000

1 1

Location

Loc Qty

Loc Code

ST423

2

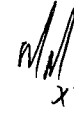
65703
ST478

2

8

73339

8

 AN4C47A
Bolt

Purchased No

110 Each 73.0000

4 4

Location

Loc Qty

Loc Code


ST361

73

117163
118451

23

50

 D3407-041
Tow Ring

Manufactured No

110 Each 4.0000

1 1

Location

Loc Qty

Loc Code

ST463

4

73340

4

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

 D3417-3
Washer

Manufactured No

110 Each 68.0000

2  2

Location

Loc Qty

Loc Code

FG
33519
ST053
51643
53182
66847

9
9
59
12
23
24

2

 D3456-1
Washer

Manufactured No

110 Each 118.0000

1  1

Location


Loc Qty

Loc Code

FG
25701
ST054
66848
71165
73493

7
7
111
3
8
100

1

 AN3C37A
BOLT

Purchased No

110 Each 137.0000

1  1

Location


Loc Qty

Loc Code

ST354
116874
117010
118518
118709
119324

137
11
2
49
50
25

1

 AN3C40A
BOLT

Purchased No

110 Each 77.0000

1  1

Location

Loc Qty

Loc Code

ST354
112454
114442

77
27
50

1

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C41A BOLT	Purchased	No	110	Each	134.0000	1	1
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			FG	4			
			103324	4			
			ST354	130			
			119035	80			
			119324	50			
AN3C42A BOLT	Purchased	No	110	Each	43.0000	1	1
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST354	43			
			106176	1			
			117763	20			
			118131	20			
			118451	2			
AN3C43A BOLT	Purchased	No	110	Each	53.0000	4	4
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST354	53			
			114455	20			
			117688	8			
			118387	25			
AN3C46A BOLT	Purchased	No	110	Each	67.0000	5	5
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST355	67			
			118757	17			
			118758	50			
AN960C10L washer	Purchased	No	110	Each	0.0000	26	26

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Work Order ID: 75559

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 10/25/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

903.0000

13

13

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

831

118077

1

118614

482

118686

348

13

Mike Petsche

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Thursday, October 27, 2011 5:06 PM
To: 'Mike Petsche'; dshepherd@dartaero.com
Subject: FW: NEW PO 12248 FOR BRISTOW US LLC - CP/SH

fyi

From: Shirley Hay [<mailto:SHay@darths.com>]
Sent: October-27-11 3:55 PM
To: Linda Lacelle; Nancy MacLeod; sbedford@dartaero.com; mfauteux@dartaero.com; 'Brigitte Golden'; rmolnar@dartaero.com
Cc: Linda Pilon; Carole O'Rourke; Carrie Pearson
Subject: RE: NEW PO 12248 FOR BRISTOW US LLC - CP/SH

Hello

Please send out the old configuration

Regards

Shirley Hay

From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: Wednesday, October 26, 2011 3:34 PM
To: Nancy MacLeod; sbedford@dartaero.com; mfauteux@dartaero.com; 'Brigitte Golden'; rmolnar@dartaero.com
Cc: Linda Pilon; Shirley Hay; Carole O'Rourke; Carrie Pearson
Subject: RE: NEW PO 12248 FOR BRISTOW US LLC - CP/SH

There has been a recent engineering change on the float skids, and the earliest we can ship these would be the week Nov. 7th, or we ship the current CHG number with the old configuration of wearplates...please let mw know how you would like to proceed.

Linda

From: Nancy MacLeod [<mailto:NMacLeod@darths.com>]
Sent: October-20-11 1:56 PM
To: 'sbedford@dartaero.com'; 'llacelle@dartaero.com'; 'mfauteux@dartaero.com'; Brigitte Golden; rmolnar@dartaero.com
Cc: Linda Pilon; Shirley Hay; Carole O'Rourke; Carrie Pearson
Subject: NEW PO 12248 FOR BRISTOW US LLC - CP/SH

Please see the attached PO for Bristow US LLC.

If you require any further information, please let me know. Thank you,